

Date: Thursday, 4/19/2007 10:04:49 AM  
 User: Eric Charbonneau

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	ARM
<b>Job Number</b> :	31953		
<b>Estimate Number</b> :	12579		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D35602
<b>This Issue</b> :	4/19/2007	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3560 UNDER REVIEW
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	31446	<b>Drawing Revision</b> :	A
<b>Written By</b> :	<u>EC</u>	<b>Material</b> :	N/A
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	4/23/2007
<b>Comment</b> :	Est Rev:A New Issue 06-11-10 JLM		

**Qty:** 1 **Um:** Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
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**Comment:** Qty.: 1.0080 f(s)/Unit Total : 1.0080 f(s)

6061-T6 Bar .50" x 6.0"

Batch: M101919 X ml 07 04 19 ①

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: U/R

Prog Rev: U/R

2-Deburr if necessary ml 07 04 19 ①

Note: .507" Dia & .196" Dia Holes are to opened on manual mill after Waterjet

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** Machine as per Dwg D3560

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE





